

Date: Thursday, 9/20/2007 10:03:49 AM  
 User: Eric Charbonneau

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : CUFF

Job Number : 34716

Estimate Number : 13023

P.O. Number :

This Issue : 9/20/2007

S.O. No. :

Prsht Rev. : NC

First Issue : 1/1

Type : MACHINED PARTS

Previous Run : 34707

Part Number : D36601

Drawing Number : D3660 UNDER REV

Project Number : N/A

Drawing Revision : U/R

Material :

Due Date : 9/27/2007

Qty: 4 U/m: Each

PROTOTYPE

FOR ENGINEERING USE ONLY

Written By :

Checked &amp; Approved By :

Comment : est rev A new issue 07.09.19 EC verified by:JLM

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

D6009129P

Crosstube Material

Comment: Qty.: 0.3460 Each(s)/Unit Total : 1.3839 Each(s)

D6009-129 X-TUBE MATERIAL

batch: 626548

CERTIFICATE OF CONFORMITY

REQUIRED

2.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE

Comment: MORI SEIKI CNC LATHE LARGE

1-Turn as per folio FA 708 &amp; DWG D3660,

FOLIO REV:

DWG REV:

2-Deburr as required

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUFF

Job Number: 34716

Part Number: D36601

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING  
APPROVAL**

Comment: INSPECT WORK TO CURRENT STEP

CP 07.09.24

4

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and ~~Stock~~ *AD*

FOR ENGINEERING USE ONLY

N/A CP 07.09.24

Location: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.09.25

Job Completion



UL 07.09.28

